Assembly instructions for installing construction fencing above GP-link.

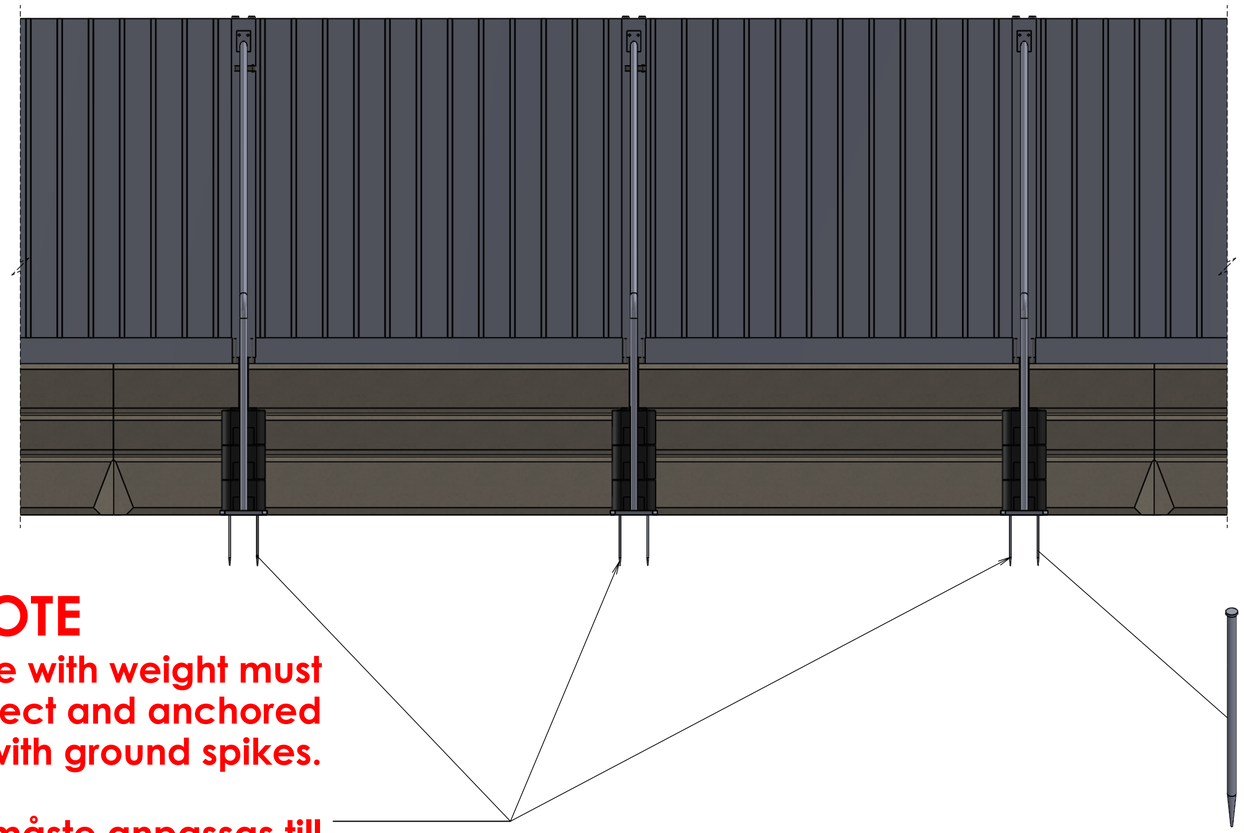
Monteringsanvisning när man monterar byggstängsel ovanför GP-link.

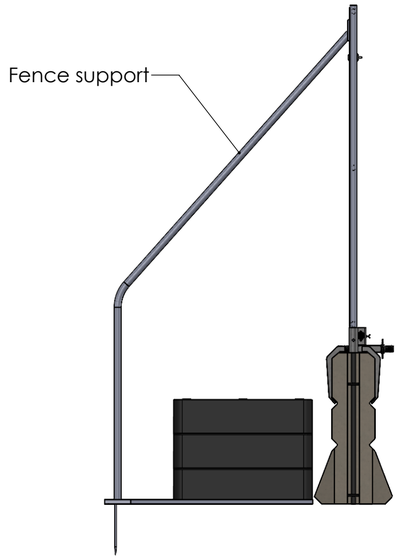
Construction class according to SS-EN ISO 1090-2:2018: **EXC1**

Quality level according to EN ISO 5817: **D**

Non-destructive testing after welding:
- Visual test **VT** according to SS-EN 970 scope 100%

Zinc coating thickness according to SS-EN ISO 1461:2011	Minimum coating thickness [µm]	Average coating thickness [µm]
Parts of steel thickness <1,5[mm]	35	45
Parts of steel thickness ≥1,5[mm] up to ≤3[mm]	45	55
Parts of steel thickness >3[mm] up to ≤6[mm]	55	70
Parts of steel thickness >6[mm]	70	85



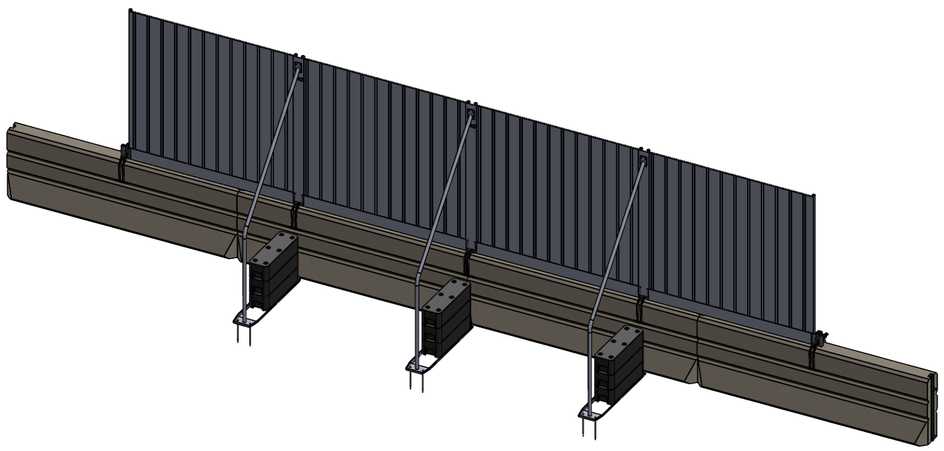


ground spike Ø10mm

OBS/NOTE

The strengthening tube with weight must be tailored to each project and anchored in the ground with ground spikes.

Staget med vikterna måste anpassas till varje projekt och förankras i marken med markspjut.



REVISION	DATE	DESIGNER	REASON / CHANGES DESCRIPTION
		JZ	
		JZ	
		JZ	
		JZ	

DEVIATIONS OF NOMINAL DIMENSIONS ACCORDING TO SS-EN ISO 13920:2000 REQUIRED TOLERANCE CLASS A

DIMENSION OVER - UP TO	2 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	4000 - 8000	8000 - 12000	12000 - 16000	16000 - 20000	over 20000
TOLERANCES [mm]	±1	±1	±1	±2	±3	±4	±5	±6	±7	±8	±2

STRAIGHTNESS, FLATNESS AND PARALLELISM TOLERANCES ACCORDING TO SS-EN ISO 13920:2000 REQUIRED TOLERANCE CLASS F

DIMENSION OVER - UP TO	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	4000 - 8000	8000 - 12000	12000 - 16000	16000 - 20000	over 20000
TOLERANCES [mm]	±1	±1.5	±3	±4.5	±6	±8	±10	±12	±14	±16

DEVIATIONS OF ANGLE DIMENSIONS ACCORDING TO SS-EN ISO 13920:2000 REQUIRED TOLERANCE CLASS A

LENGHT OF THE SHORTER ARM ANGLE [mm]	up to 400	over 400 up to 1000	over 1000
VALUE	±20'	±15'	±10'

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DEMEX
SET BOUNDARIES

	NAME	SIGNATURE	DATE
DRAW	Jonel Zabay		23-May-24
CHECK	Grzegorz Baran		
APPROVE			

PROJECT / ORDER NUMBER:

DRAWING NAME:

A2

NET WEIGHT [kg]:

SCALE: 1:25

DRAWING NUMBER:

VIEW:

REVISION: 0